

Date: Tuesday, 24/03/2009 8:26:12 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D3870-5
Job Number	: 46675		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D38705
This Issue	: 24/03/2009 S.O. No. :	Drawing Number	: REWORK
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 31/03/2009 Qty: 2 Um: Each
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

D3870-5 B44961

W 09.03.24

2.0	D38705	Mount, Fwd Upper
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Mount, Fwd Upper

3.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

BEND PER DRWG D3870 REV.A

SB 09/05/05

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

5 02/05/05 (X2)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

re-identify using new B/N

9/5/5

(2)

S4

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Drawing Name: D3870-5

Job Number: 46675

Part Number: D38705

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



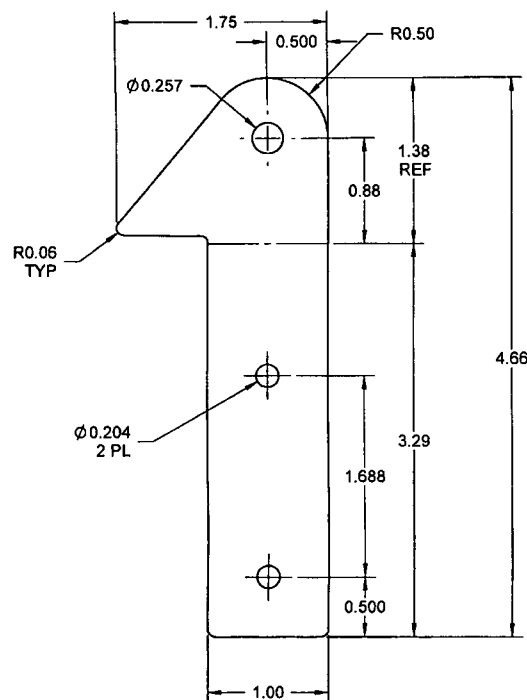
09/05/05 [Signature]

Comment: FINAL INSPECTION/W/O RELEASE

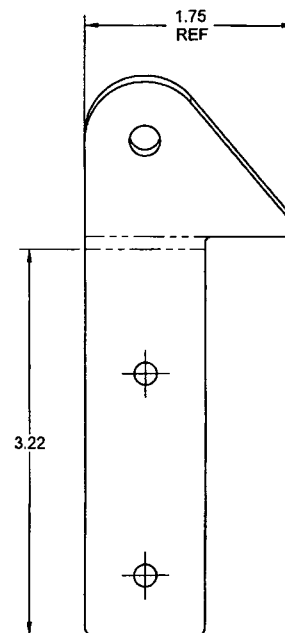
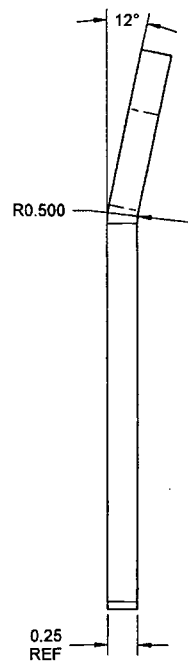
Job Completion



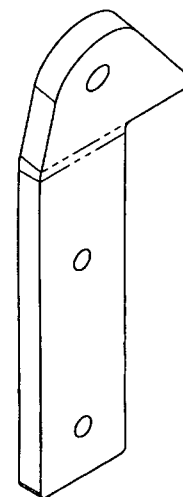
MF 09-05-05



**D3870-5F FORWARD UPPER MOUNT FLAT PATTERN**



**D3870-5 FORWARD UPPER MOUNT**  
MADE FROM D3870-5F



**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.25 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.250)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

*Handwritten signature/initials*

**RELEASED**  
09/07/11

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3870</b>	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>MOUNT</b>	NTS
DATE	08.12.11	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	